

# Work Order ID 58327

May 3, 2010 11:47:04 AM



Page 1

Item ID: D3183-9

Accept



Setup Start



Revision ID:

Stop



Item Name: Cap

Start Date: 03/05/2010 Start Qty: 30.00

Required Date: 05/05/2010 Req'd Qty: 30.00

Reference: *10-05-03*

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3183

Rev C1

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Turn D3183-9 Cap as per Folio FA388 Deburr

*SL/SA 10/05/04*

*30 0*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

*SL/10/05/04 SA*

*30 0*

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

*S.A 10/05/04*

*30 0*

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Page 2

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Start Date: 03/05/2010 Start Qty: 30.00



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Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: 336

0.00



Packaging

Memo

0.00

Packaging

5/10-5-5 (29K)  
1 per Bearing

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/05

CY 10/5/14

# Picklist Print

May 3, 2010 11:47:04 AM

Page 1

Work Order ID: 58327

Parent Item: D3183-9

Parent Item Name: Cap

Comments: IPP A 06.05.03 New issue KJ

Start Date: 03/05/2010

Required Date: 05/05/2010

Start Qty: 30.00

Required Qty: 30.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MDELNR1.000		Purchased	No			100	f	14.5000	0.0333			



Delrin Round Bar 1"



Location

MAT050

108804

Loc Qty

14.5

14.5

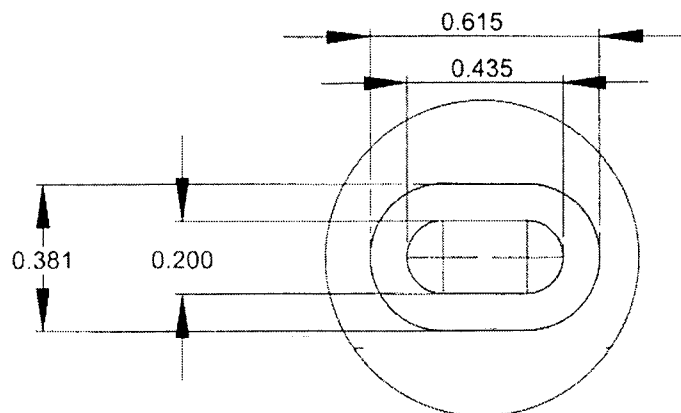
Loc Code

1.1218 SA 10/05/04



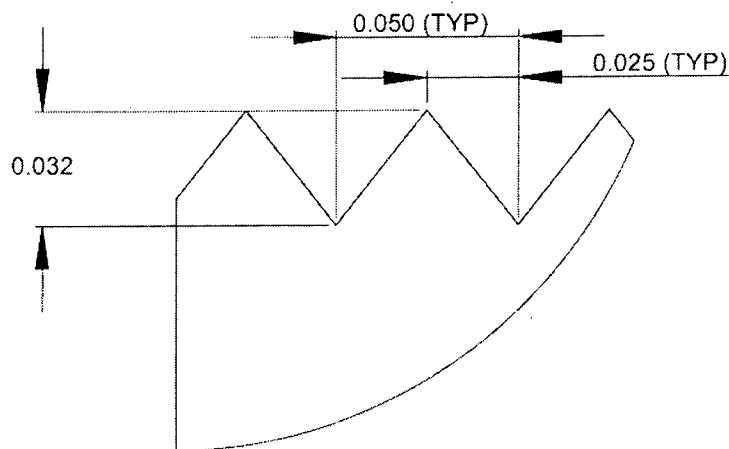


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3183	REV. C SHEET 4 OF 4
DATE 04.02.17	TITLE BRACKET ASSEMBLY		SCALE 1:1



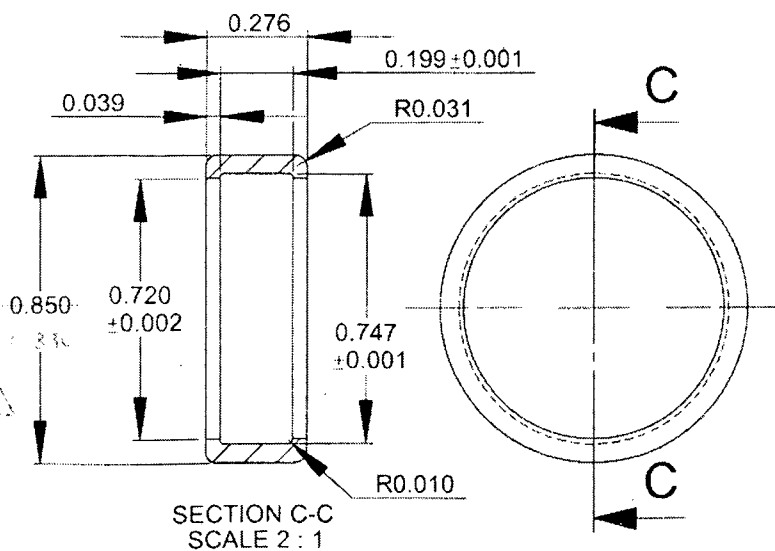
DETAIL A (2 : 1)

RELEASED  
04 03 21



DETAIL B (20 : 1)

LCES 0/m



### D3183-9 CAP

- 1) MATERIAL: DELRIN ROD, Ø1.00  
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

### D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND  
D3183-9 CAP

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